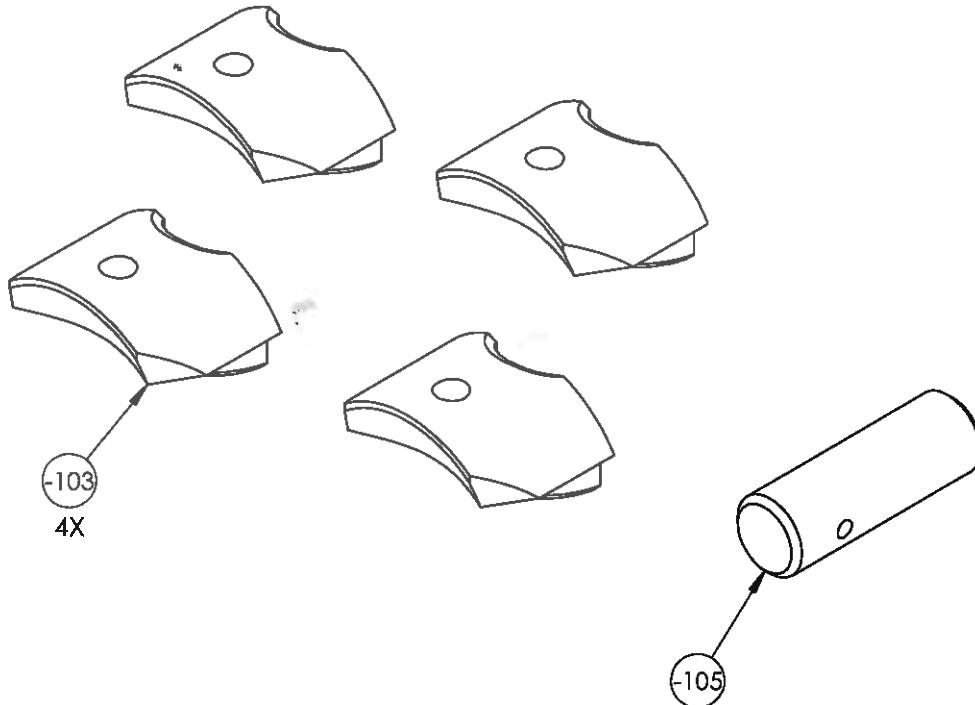


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0089	-103 AND -105 CHD MATERIAL WAS 4140 Q&T IS 17-4 PH.	5/14/2015	RJC	JAG
B	18-850	-103 AND -105 CHD MATERIAL WAS 17-4PH H1075 IS 17-4PH-H900	27/11/2018	KPT	<i>Moran</i>



DART AEROSPACE

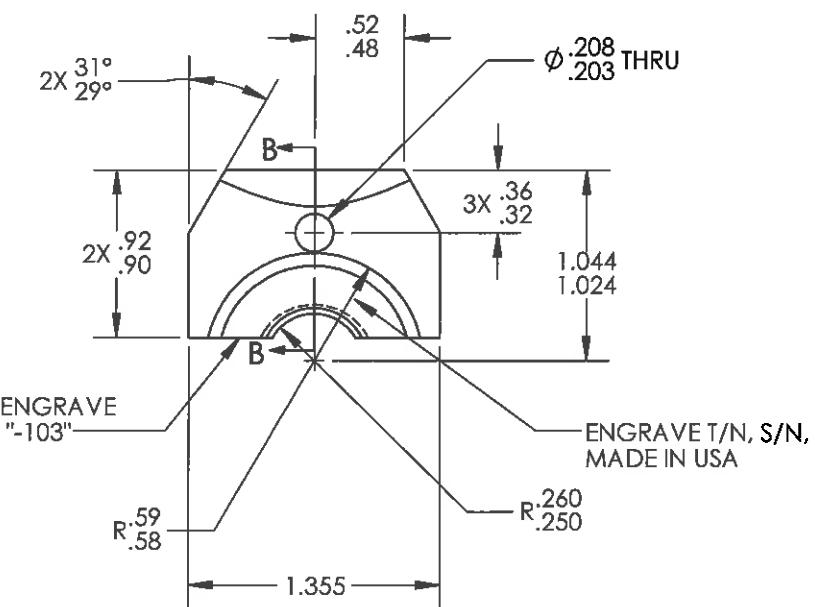
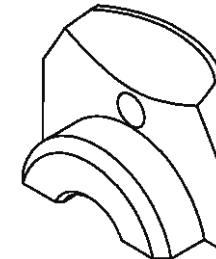
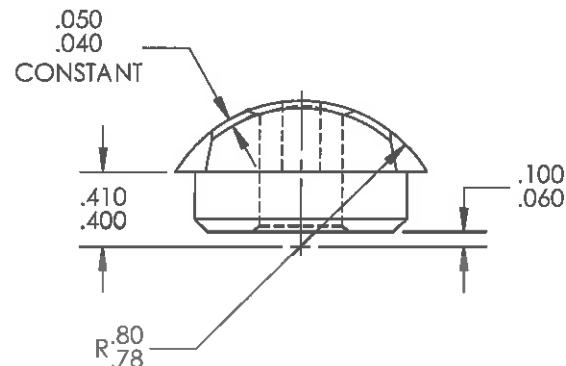
TITLE TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING

DWG NO. RB T101750-101 **REV** B

MAT'L	N/A	DRAWN BY:	<i>Moran</i>
UNLESS OTHERWISE SPECIFIED		APPROVED	
DIMENSIONS ARE IN INCHES		REAT	<i>N/A</i>
<i>XXX</i> \pm <i>.010</i>	FRACTIONS \pm <i>1/8</i>	IREAT	<i>N/A</i>
<i>XX</i> \pm <i>.03</i>	ANGLES \pm <i>5°</i>	FINISH	<i>N/A</i>
<i>X</i> \pm <i>.1</i>		SPEC	<i>N/A</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL	
SCALE	1:1	DATE	27/11/2018
SHEET 1 OF 3			

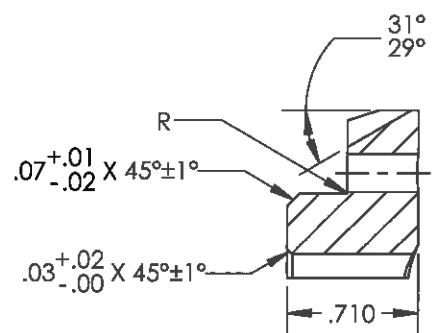
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-103	4	INSERT	17-4PH-H900		2
			-105	1	PIN	17-4PH-H900		3

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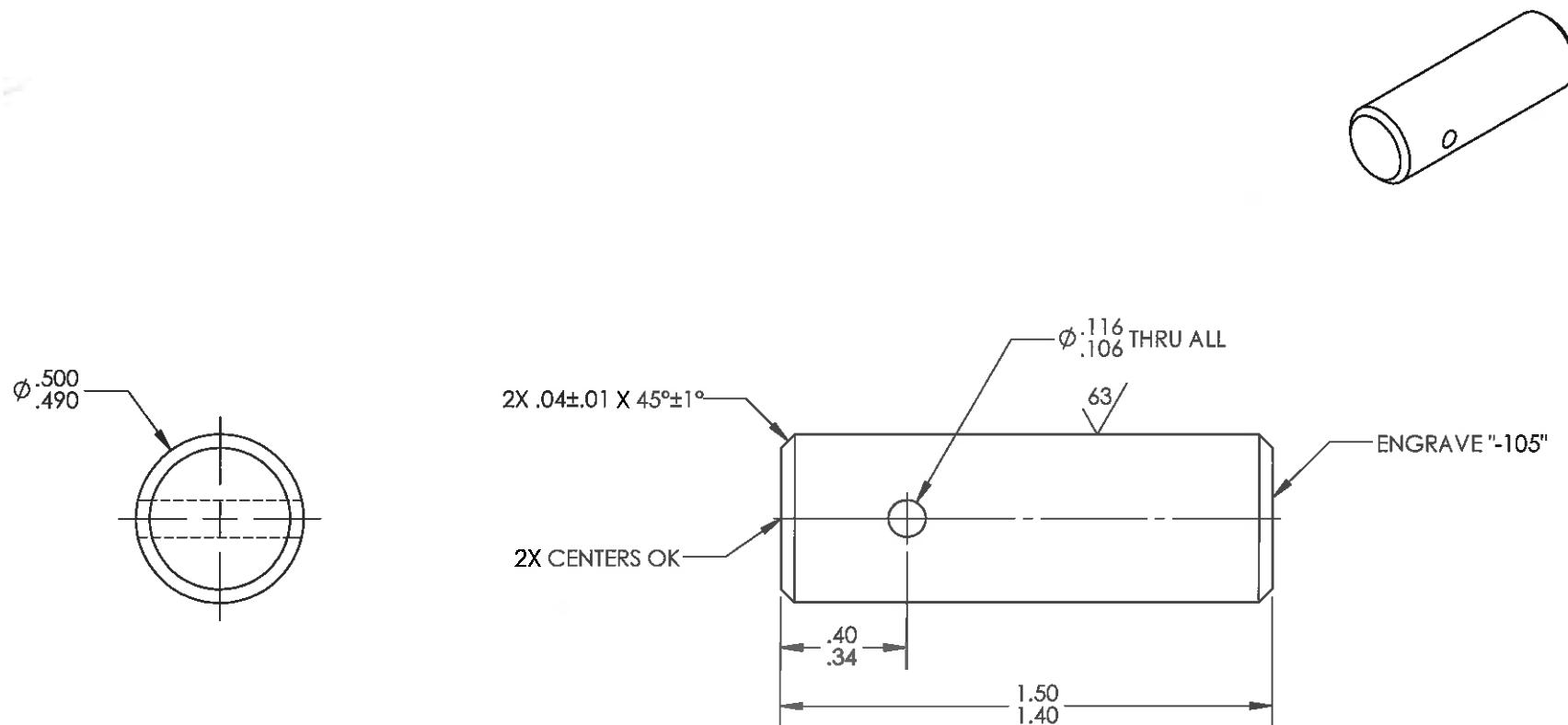
INSERT



SECTION B-B

		TITLE	
		TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING	
DWG NO.		REV	
RB T101750-103		B	
MATERIAL		DRAWN BY:	
17-4PH-H900		ZK	
UNLESS OTHERWISE SPECIFIED		APPROVED	
DIMENSIONS ARE IN INCHES		RE- TREAT	
.000 ± .010		FRACTIONS ± 1/8	
.000 ± .03		ANGLES ± 5°	
.000 ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		N/A	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
BELL			
SCALE	1:1	DATE	27/11/2018
SHEET 2 OF 3			

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PIN

TITLE		DART AEROSPACE	
TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING		REV	B
DWG NO.		RB T101750-105	
MATERIAL		DRAWN BY:	
17-4PH-H900		APPROVED	
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
.000 ± .010		FRACTIONS ± 1/8	
.000 ± .03		ANGLES ± 5°	
.000 ± .1			
1. BREAK ALL SHARP EDGES .015 x 45°			
OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER			
PLATING			
SCALE		1:1	
DATE		27/11/2018	
SHEET 3 OF 3			